

Safety Data Sheet

BEDROCK 3D BVOH

Forward AM Technologies Netherlands BV - Safety data sheet according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878
Date / Revised 20-01-2026 || Date of print 20-01-2026 || Version: 1.2

ID no. 31102025_130/SDS/EN

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1. Identification

Product Identifier

BEDROCK 3D BVOH

Recommended use: 3D Printing, for industrial use only

Details of the supplier of the safety datasheet:

Company:

Forward AM Technologies Netherland B.V.
Eerste Bokslootweg 17
7821 AT EMMEN - Netherlands

Email: customersupport@bedrock3d.com

Emergency email address: customersupport@bedrock3d.com

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2. Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)
Not a hazardous substance or mixture.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)
No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

May form explosible dust-air mixture if small particles are generated during further processing, handling, or by other means.

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3. Composition/Information on Ingredients

3.2 Mixtures

Chemical nature: vinyl alcohol resin

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Butenediol-Vinyl Alcohol copolymer	-		>= 98
methanol	67-56-1 200-659-6 603-001-00-X	Flam. Liq. 2; H225 Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 STOT SE 1; H370 specific concentration limit STOT SE 1; H370 >= 10 % STOT SE 2; H371 3 - < 10 %	< 1
methyl acetate	79-20-9 201-185-2 607-021-00-X	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	< 0,5
maleic anhydride	108-31-6 203-571-6 607-096-00-9	specific concentration limit Skin Sens. 1A; H317 >= 0,001 %	< 0,1

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4. First-Aid Measures

4.1 Description of first-aid measures

General advice :	Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Do not leave the victim unattended.
Protection of first-aiders :	Ensure adequate ventilation.
If inhaled	If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician
In case of skin contact	Wash off with soap and water.
In case of eye contact	Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Risks : None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media : Dry powder
 Water mist
 Foam
 Carbon dioxide (CO₂)
 Dry sand

Unsuitable extinguishing media High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire : Fire may produce toxic gases.
fighting

5.3 Advice for firefighters

Special protective equipment : Wear self-contained breathing apparatus for
for fire-fighters firefighting if necessary.

Further information : Standard procedure for chemical fires.
 Use extinguishing measures that are appropriate to
 local circumstances and the surrounding
 environment.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
 Avoid dust formation.
 Avoid breathing dust.

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6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Keep in suitable, closed containers for disposal.
Sweep and collect the leakage in a sealed container.

7. Handling and Storage

7.1 Precautions for safe handling

Technical measures : Install appropriate equipment and wear appropriate personal protective equipment (see "8. Exposure control/personal protection")

Advice on safe handling : Avoid formation of respirable particles.
Do not breathe vapors/dust.
For personal protection see section 8.
Smokin, eating and drinking should be prohibited in the application area.
Dispose of rise water in accordance with local and national regulations.

Advice on pretection against : Provide appropriate exhaust ventilation at places
fire and explosion where dust is formed.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

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7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well ventilated place. Observe label precautions.
Electrical installations working materials must comply with the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

Further information on storage : No decomposition if stored and applied as directed.
stability

Packaging material : Suitable material: aluminum laminated polyethylene

8. Exposure Controls/Personal Protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

Substancen name: methanol

CAS No. 67-56-1

Control Parameter: Methanol: 15 mg/l (Urine)

Sampling time: In case of longterm exposure: after more than one shift,
Immediately after exposure or after working hours

Basis: TRGS 903

Control Parameter: Methanol: 30 mg/l (Urine)

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Sampling time: end of shift, for long-term exposures after several previous shifts,
Immediately after exposition or after working hours
Basis: DE DFG BAT

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Safety glasses
Protective equipment only chosen according to specific regulatory requirements after a risk assessment.

Hand protection

Material : Rubber or plastic gloves

Remarks: Impervious gloves Protective equipment only chosen according to specific regulatory requirements after a risk assessment

Skin and body protection : Impervious clothing
Long sleeved clothing
Safety shoes
Protective equipment only chosen according to specific regulatory requirements after a risk assessment.

Respiratory protection : Suitable respiratory equipment:
Effective dust mask
Self-contained breathing apparatus (EN 133)
Respirator with a dust filter
Protective equipment only chosen according to specific regulatory requirements after a risk assessment.

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9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state :	solid
Color :	white, light yellow
Odor :	slight, vinegar like
Melting point/freezing point :	150 – 230 °C
Initial boiling point and boiling range :	no data available
Flammability :	no data available
Upper explosion limit / : Upper flammability limit	no data available
Lower explosion limit / : Lower flammability limit	no data available
Flash point :	>= 200 °C (Method: Seta closed cup)
Autoignition temperature ;	no data available
Decomposition temperature :	no data available
pH :	5 - 7
Viscosity	
Viscosity, kinematic:	no data available
Solubility(ies)	
Water solubility :	soluble
Solubility in other solvents :	solvent – dimethylformamide soluble solvent – dimethyl sulfoxide soluble
Partition coefficient: n- : octanol/water	no data available

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Vapor pressure :	No data available
Relative density :	1,19 - 1,31
Relative vapor density :	No data available
Particle characteristics Particle size :	Not a nano material

9.2 Other information

Self-ignition :	No data available
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10. Stability and Reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Dust can form an explosive mixture in air.

10.4 Conditions to avoid

Conditions to avoid : moisture
Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No data available

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11. Toxicological Information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Components:

Butenediol-Vinyl Alcohol copolymer:

Acute oral toxicity : (Rat, female): > 2.000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Based on data from similar materials

maleic anhydride:

Acute oral toxicity : LD50 (Rat): 1.030 mg/kg
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): 0,85 mg/l
Exposure time: 4 h
Test atmosphere: vapor

LC50 (Rat): 0,72 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): 2.620 mg/kg

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

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Components:

maleic anhydride:

Result : Corrosive after 4 hours or less of exposure

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Components:

maleic anhydride:

Result : Irreversible effects on the eye

Respiratory or skin sensitization

Skin sensitization

Based on available data, the classification criteria are not met.

Respiratory sensitization

Based on available data, the classification criteria are not met.

Components:

maleic anhydride:

Result : May cause sensitization by inhalation.

Result :

Probability or evidence of high skin sensitization rate in humans

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Components:

Butenediol-Vinyl Alcohol copolymer:

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Germ cell mutagenicity- Assessment: Not mutagenic in Ames Test.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

Components:

maleic anhydride:

Assessment:

The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Assessment :

The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Components:

maleic anhydride:

Target Organs :

Respiratory organs

Assessment :

The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 1.

Target Organs :

Blood, Kidney

Assessment :

The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Aspiration toxicity

Based on available data, the classification criteria are not met.

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11.2 Information on other hazards

Further information

Product:

Remarks : No data available

12. Ecological Information

12.1 Toxicity

Components:

Butenediol-Vinyl Alcohol copolymer:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and : EC50 (Moina macrocopa (Water flea)): > 100 mg/l
other aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic: EC50 (algae): > 100 mg/l
Plants Exposure time: 72 h

maleic anhydride:

Toxicity to fish : LC50 : 75 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 : 88 mg/l
aquatic invertebrates Exposure time: 24 h

Toxicity to algae/aquatic : EC50 : 150 mg/l
Plants Exposure time: 72 h

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Toxicity to daphnia and other : NOEC: 10 mg/l
aquatic invertebrates Exposure time: 21 Days
(Chronic toxicity)

Ecotoxicology Assessment

Acute aquatic toxicity : Harmful to aquatic life.
Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential

Components:

Butenediol-Vinyl Alcohol copolymer:
Partition coefficient: n- : log Pow: -0,57
octanol/water

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 **Endocrine disrupting properties**

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission

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Delegated regulation (EU) 2017/2100 or Commission
Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information: No data available

13. Disposal Considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches
with chemical or used container.
Send to a licensed waste management company.

Contaminated : Empty remaining contents.
packaging Dispose of as unused product.
Do not re-use empty containers.

14. Transport Information

14.1 UN number or ID number

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

14.2 UN proper shipping name

ADN : Not regulated as a dangerous good

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ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

14.4 Packing group

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Remarks: Not classified as dangerous in the meaning of transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII):

*Conditions of restriction for the following entries should be considered:
Number on list 75
If you intend to use this product as tattoo ink, please contact your vendor.*

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals

Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).

Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast)

Not applicable

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REACH - List of substances subject to authorisation
(Annex XIV)

Not applicable

16. Other Information

Full text of H-Statements

H225 : Highly flammable liquid and vapor.

H301 : Toxic if swallowed.

H311 : Toxic in contact with skin.

H319 : Causes serious eye irritation.

H331 : Toxic if inhaled.

H336 : May cause drowsiness or dizziness.

H370 : Causes damage to organs.

EUH066 : Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Eye Irrit. : Eye irritation

Flam. Liq. : Flammable liquids

STOT SE : Specific target organ toxicity - single exposure

DE DFG BAT : Germany. MAK BAT Annex XIII

TRGS 903 : TRGS 903 - Biological limit values

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification

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Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the

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European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.